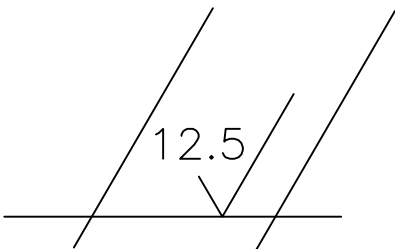
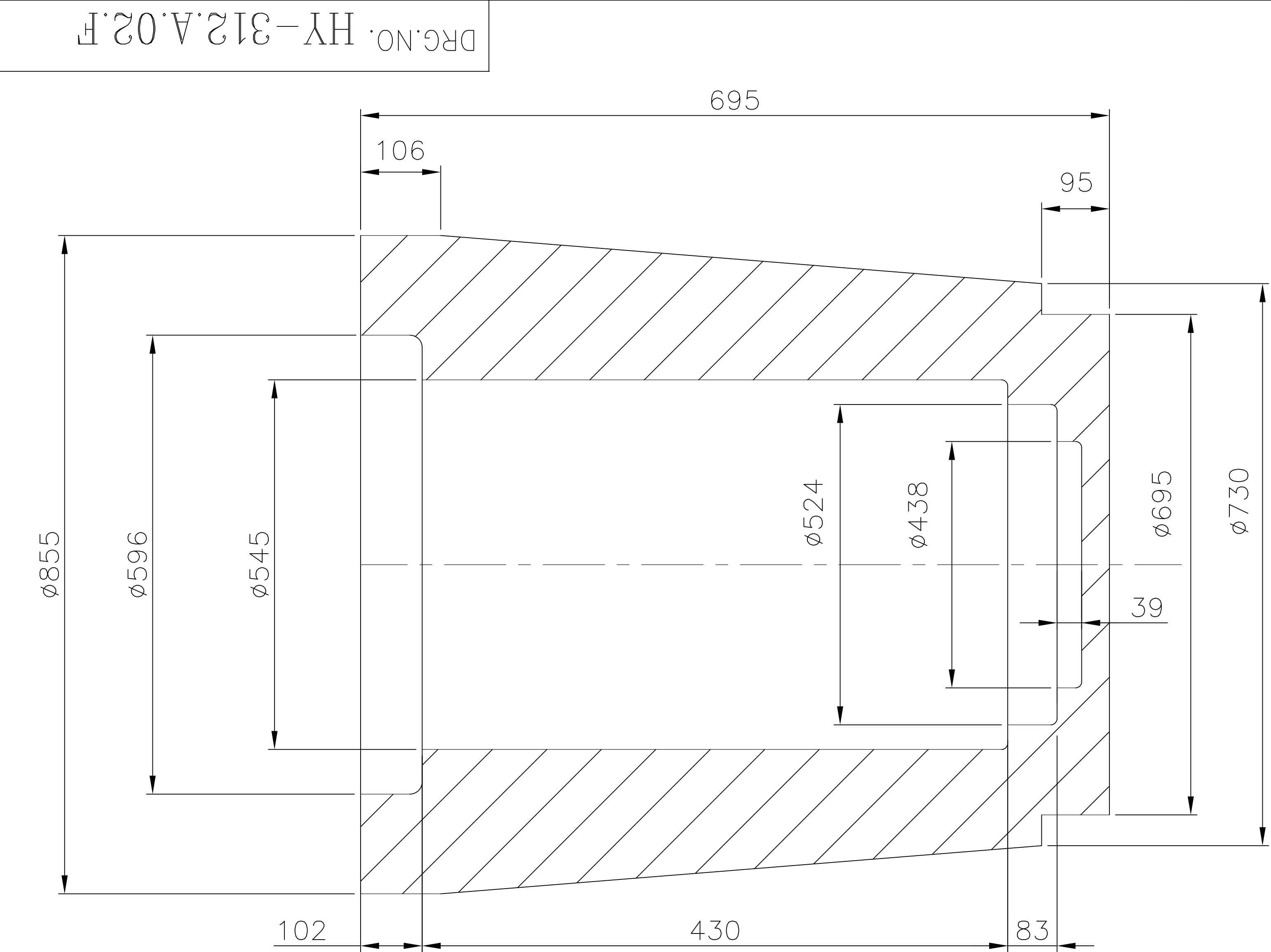


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HY-312.A.02.F  
FILE NAME

HERP MADE DRG  
LOCATION:

INVENTORY NO.




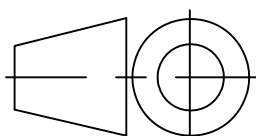
NOTES:-

1. FORGING SHOULD BE AS PER SPECN. AA19332
2. CHAMFER SHARP CORNERS TO R2 & FILLET RADIUS TO R3
3. TOLERANCE ON DIAMETER AND LENGTH  $\pm 1$  mm
4. TEST ULTRASONICALLY AS PER SPEC AA 0850118 CAT2

01	FORGING					1475	
					AA19332	1	
ITEM NO	DESCRIPTION	DRAWING NO.	VAR. NO.	RAW MATERIAL SIZE OR CASTING DRG.NO. OR FORGING DRG.NO.	MATERIAL CODE	NET WT.	GROSS WT.
					MATERIAL SPECN.	QUANTITY	

THE FOLLOWING CONDITIONS APPLY EXCEPT OTHERWISE STATED...

1. REF.TO HY0230261 FOR UNSPECIFIED TOLERANCES.
2. CHAMFER M/CD SHARP EDGES 1.2 TO 1.0 AT 45°.
3. INTERNAL M/CD CORNER RADII 1 TO 0.7.
4. THE SURFACE ROUGHNESS WHEREVER NOT SHOWN SHALL BE TAKEN FROM THE SURFACE ROUGHNESS SHOWN OUT SIDE BACK SLASHES GIVEN AT THE TOP MOST RIGHT CORNER OF THE DRG.

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT										XRP-1003 MILL KORBA & RAMAGUNDEM															
<div></div> <div>BHARAT HEAVY ELECTRICALS LTD. VARANASI</div>											NAME				SIGN.				DATE				NO.OF VAR.		
										DRN.	D.BASAK								2.07.04				/		
										CHD.	S.TEWARI								2.07.04						
										APPD.	V.KUMAR								2.07.04						
DEPT. PULV ENGG.								SCALE				WEIGHT (KG)				REF. TO ASSY DRG.				ITEM NO.				NO.OF ITEMS	
CODE 446								1:4				1475				16100000375				/				/	
TITLE L.J.HOUSING R/MCD FORGING										DRAWING NO. HY-312.A.02.F										REV. 00					
										SHEET NO. 01					NO OF SHEETS					01					